

	Question	Response																
1	<p>The PDM samples will not comply to the Finished Dimension measurement chart with the use of the Government patterns. Note MIL-PRF-IWCS (updated 4 Aug 14), Page 31, Paragraph 4.4.8, End item finished dimensions for the Medium Regular:</p> <p>(a) Chest Dimension requires 26 ¾ inch - The PDM actually measures 28 inches.</p> <p>(b) Sleeve Length requires 26 inches - The PDM when measured from center back (Page 32 foot note 3) measures 39 ½ inches.</p> <p>(c) Half Sweep requires 22 inch (+- 1/2 inch)– The PDM actually measures 22 3/4 inch (1/4 inch over)</p>	<p>(a) In accordance with PD paragraph 3.5, minor modifications are permitted to accommodate manufacturing procedures; however, the design and finished measurements must be maintained.</p> <p>(b) Please reference the updated PD provided with Amendment 0005 as the document has been updated to correct how sleeve length is measured.</p> <p>(c) Please see response to (a) above.</p>																
2	<p>Reference Page 19, Paragraph 3.5.1 “Standard patterns provide a seam allowance of 3/8 inch for single needle seams and ½ inch for double needle seams” And Page 20, Paragraph 3.6.1.2, Seam Types TABLE X - clarification is required as follows:</p> <table><tr><td>(a) Seam Placement</td><td>Seam Type</td><td>Gage</td><td>Stitch Type</td></tr><tr><td>Sleeve/side/armhole seams</td><td>SSa-2</td><td>Delete gage – not applicable “3/16 to 9/32 inch”</td><td>301 or 401 and 504</td></tr><tr><td>(b) Seam Placement</td><td>Seam Type</td><td>Gage</td><td>Stitch Type</td></tr><tr><td>Top stitching for pocket openings, collar, sleeve opening, and slide fastener openings, and elbow patch pleats (Delete the highlighted words for clarification - redundant and there are no elbow patch pleats.</td><td>SSe-1 * This Seam Type is not listed in ASTM D6193</td><td>1/8 to 1/4 inch from the edge (uniform throughout the garment)</td><td>301</td></tr></table>	(a) Seam Placement	Seam Type	Gage	Stitch Type	Sleeve/side/armhole seams	SSa-2	Delete gage – not applicable “3/16 to 9/32 inch”	301 or 401 and 504	(b) Seam Placement	Seam Type	Gage	Stitch Type	Top stitching for pocket openings, collar, sleeve opening, and slide fastener openings, and elbow patch pleats (Delete the highlighted words for clarification - redundant and there are no elbow patch pleats.	SSe-1 * This Seam Type is not listed in ASTM D6193	1/8 to 1/4 inch from the edge (uniform throughout the garment)	301	<p>(a) The gage requirement for the sleeve/side/armhole seams is applicable and remains as stated: 3/16 to 9/32 inch.</p> <p>(b) Seam placement description has been updated to read: “top stitching for pocket, collar, sleeve opening at cuff and slide fastener openings. The seam type has been change from Sse1 to Sse2. Please reference the updated PD provided with Amendment 0005.</p>
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3	Reference is made to the Collar Pattern- the collar pattern is too wide in order to achieve the finish of 2 ¼ inch (+- ¼ Inch).	Please see response to question number 1 letter (a) above.																
4	Amendment 2 to the IWCS spec adds thread for the button attachment, Nylon A-A-59826, but it does not specify a	Yes as stated in the responses to industry posted via Amendment																

	<p>type or size.</p> <p>I am able to get Type II, Tex 45 of A-A-59826 from our supplier. Will this be acceptable?</p>	0003.
6	<p>PD paragraph 3.3.2.1: As the elbow should be laminate per Table IX, the first sentence should read “The basic material for construction of the torso and collar shall consist of a flame resistant (FR)...” Please clarify.</p>	<p>Correct. The first sentence of PD paragraph 3.3.2.1 has been updated to remove the reference to “elbow.” Please see the updated PD as provided with Amendment 0005.</p>