

**Changes to  
GL/PD 10-07  
Cloth Duck, Textured Nylon  
Operation Enduring Freedom Camouflage Pattern      10-13-2010**

When Style G – Operation Enduring Freedom Camouflage Pattern (OCP) is specified in the contract or order, the following changes shall apply.

Page 2

Under “Style F” add:

“Style G - Operation Enduring Freedom Camouflage Pattern (OCP)( see 6.7)”

Page 5

Delete: “ASTM D 1683” in its entirety

Page 6

3.5.1, last line, after “Tan 380” insert “and Arctic White”

Page 7

Add the following new paragraph:

“3.5.7 Style G, Operation Enduring Freedom Camouflage Pattern (OCP). The cloth shall be dyed to a ground shade either matching or approximating Cream 524 and then overprinting with the camouflage pattern by roller or screen printing. When the ground shade is dyed to match Cream 524, the remaining colors shall be obtained by subsequent printing using six rollers or screens, as appropriate for the Tan 525, Pale Green 526, Olive 527, Dark Green 528, Brown 529 and Dark Brown 530 areas of the pattern. When the ground shade is dyed to approximate Cream 524 all seven colors of the camouflage pattern shall be obtained by subsequent printing using seven rollers or screens to match all seven colors. Resin bonded pigments shall not be used.”

Renumber “3.5.7” to “3.5.8”

Renumber “3.5.8” to “3.5.9”

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Table I, add the following row to bottom of table:

“G” OCP Camouflage	All colors	3-4		3-4	3.5	N/A	N/A
	Dk. Green 528, Brown 529, Dk. Brown 530		3-4			N/A	N/A
	Cream 524, Tan 525, Pale Green 526, Olive 527		3			N/A	N/A

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Under “Style F Desert MARPAT.....” add  
“Style G Operation Enduring Freedom Camouflage Pattern (OCP) - 25.255 (+1.25, -2.50) inches in the warp direction.”

3.7, line 2, delete “VII” and substitute “VIII”

Page 12

Add the following table:

“TABLE VIII. Spectral reflectance (percent), Style G.”

Operation Enduring Freedom Camouflage Pattern (OCP)						
	Cream 524 Tan 525		Pale Green 526 Olive 527 Brown 529		Dark Green 528 Dark Brown 530	
Wavelength (nm)	Min	Max	Min	Max	Min	Max
600	22	44	10	30	3	12
620	24	45	11	30	3	12
640	24	45	11	32	4	12
660	25	45	12	32	4	13
680	28	48	14	35	4	18
700	28	54	19	40	6	25
720	30	58	22	43	6	27

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740	32	60	25	46	10	29
760	36	61	27	48	14	33
780	38	62	28	50	18	36
800	40	62	29	50	20	37
820	44	65	30	51	20	38
840	46	66	32	51	21	39
860	48	67	33	52	21	40

3.8. line 2, delete “Table VIII” and substitute “Table IX”.

TABLE VIII heading, delete “VIII” and substitute “IX”

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3.9.8 Last line, Delete “(Slight blocking)” and substitute “trace blocking”.

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3.12: Delete in its entirety

Page 17

4.4.1.1, lines 2, 3, 4, 5, 7, 9, 11 and 13: delete “(Styles B, C, D, E and F)” and substitute “(Styles B, C, D, E, F and G)”

Page 18

4.4.5, line 1, delete “Table IX” and substitute “Table X”

TABLE IX heading, delete “IX” and substitute X”

In TABLE X, in Requirement Paragraph column, delete “3.5.7” and substitute “3.5.8”

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TABLE IX heading, delete “IX” and substitute X”

In TABLE X, in Requirement Paragraph column, delete “3.5.8” in all 6 locations and substitute “3.5.9” in all 6 locations.

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TABLE IX: heading, delete “IX” and substitute X”

TABLE IX: Delete “seam efficiency.... 3.12....ASTM 1683 6/”

Under TABLE IX: Delete footnote 6/ in its entirety

4.5.1, line 2, after “(Style D)” insert: “Operation Enduring Freedom Camouflage Pattern (OCP) – D (Style G)”

Page 21

4.5.1, line 13, after “shade” insert “and for Operation Enduring Freedom Camouflage Pattern (OCP) –D (Style G) four (4) backing layers of the same shade”

Line 21, after “(Style F)” insert “and Operation Enduring Freedom Camouflage Pattern (OCP) (Style G)”

Page 25

Add 6.7

6.7 Operation Enduring Freedom Camouflage Pattern (OCP). Operation Enduring Freedom Camouflage Pattern (OCP) has previously been referred to as MultiCam® Camouflage pattern.